

**2000** Begins production of the completely redesigned Estima.

Begins production of the COMS a super compact electric vehicle.\*



**2001** Cumulative production reaches 15 million vehicles.

Begins production of the completely redesigned Ipsum.

Begins production of the Noah and Voxy.



**2002** Begins production of the Alphard.



Begins production of the Estima Hybrid.

**2003** Construction of Toyota Auto Body Development Center is completed.

**2004** Begins production of the completely redesigned Hiace.

Absorbed Araco Corporation.

Begins production of the Prius.

Cumulative production reaches 20 million vehicles.

**2005** Begins production of special purpose vehicles that were mainly produced by the former Kariya truck plant, with a focus on vehicles for the physically impaired.

**2006** Begins production of the completely redesigned Estima.

**2007** Begins production of the completely redesigned Noah, Voxy, Land Cruiser 200 and Lexus LX570.

Gifu Auto Body Co., Ltd. becomes a wholly owned subsidiary of Toyota Auto Body Co., Ltd.

**2008** Begins production of the completely redesigned Alphard.

Begins production of the Vellfire.



**2009** Begins production of the completely redesigned Prius.

**2010** Cumulative production reaches 25 million vehicles.

**2012** Becomes a wholly-owned subsidiary of Toyota Motor Corporation.

Begins production of the completely redesigned COMS a super compact electric vehicle.

**2012** PT. Sugity Creatives begins NAV1 production.

Toyota Auto Works Co., Ltd. begins production of Hiace.

**2014** Begins production of the completely redesigned Noah and Voxy.

Construction of the Toyota Auto Body Kariya Fureai Park is completed.

Begins production of the Esquire.

**2015** Begins production of the completely redesigned Alphard and Vellfire.

**2016** Contributes planning for CV Company and begins integrated management due to Toyota Motor Corporation's changeover to a new organization.

**2017** Begins production of the completely redesigned Coaster.

Cumulative production reaches 30 million vehicles.

**2018** Transfers the van business of Toyota Motor Corporation to Toyota Auto Body Co., Ltd.

**2019** Begins production of the Hiace (export only).



Begins production of the Gran Ace.



**2020** Begins production of the Lexus LM300h (export only) and Lexus LM350 (export only).

**2021** Begins production of the Land Cruiser 300.

Begins production of the completely redesigned Lexus LX.

**2022** Begins production of the completely redesigned Noah, Voxy.

**2023** Opens Land Cruiser Base, a specialty store for Land Cruiser customization and accessories.



Opens Cargo Base, a specialty shop for commercial vehicle bodywork.



Begins production of the completely redesigned Alphard and Vellfire.

## Company Profile

Date Founded : August 31, 1945

Capital : 10.37 billion yen  
(as of March 31, 2024)

Number of employees : 17,807  
(as of March 31, 2024)

Offices

■ Head Office/Fujimatsu Plant  
100 Kanayama Ichiriyama-cho,  
Kariya, Aichi 448-8666  
Tel: +81 (566) 36-2121

■ Inabe Plant  
10 Ichinohara, Inabe-cho, Inabe, Mie 511-0201  
Tel: +81 (594) 74-5250

■ Yoshiwara Plant  
25 Kamifujiike Yoshiwara-cho,  
Toyota, Aichi 473-8512  
Tel: +81 (565) 51-2104

■ Kariya Plant  
2-1 Showa-cho, Kariya, Aichi 448-0029  
Tel: +81 (566) 22-5311

■ Kotobuki New Development Center  
1-36-1 Kotobuki-cho, Toyota, Aichi 471-0834  
Tel: +81 (565) 29-0003

Sales Office of Special Purpose Vehicles

■ Tokyo Office  
2-12-24 Sengoku, Koto-ku,  
Tokyo 135-0015  
Tel: +81 (3) 5617-5026

■ Osaka Office  
Osaka kitano Bldg., 6-7 Nozaki-cho,  
Kita-ku, Osaka, Osaka 530-0055  
Tel: +81 (6) 6361-7507

Specialty Stores

■ CARGO BASE  
2-12-24 Sengoku, Koto-ku,  
Tokyo 135-0015  
Tel: +81 (3) 5617-5025

■ Land Cruiser Base  
100 Kanayama Ichiriyama-cho,  
Kariya, Aichi 448-0002  
Tel: +81 (566) 36-7566

### Company Introduction

Company Website



CARGO BASE



Land Cruiser Base



### Company Sports Activities

Women's Volleyball Team  
Queenseis KARIYA



Men's Handball Team  
BRAVE KINGS KARIYA



Team Land Cruiser  
TOYOTA AUTO BODY



## History

\* : Former Araco Corporation

**1936** Toyoda Automatic Loom Works, Ltd. establishes an assembly plant (the predecessor to Toyota Auto Body) in order to begin producing automobiles.

**1937** Toyota Motor Co., Ltd. is established as a separate organization from Toyoda Automatic Loom Works. The assembly plant was called the Toyota Motor Co. Ltd. Kariya Plant, which was later renamed the Kariya Plant (after construction of the Koromo Plant was completed) and handled the manufacture and modifications of automobile bodies.

**1945** The Kariya Plant is separated from Toyota Motor Co., Ltd. to specialize in the manufacture truck bodies under the company name Toyota Shatai Kogyo Co., Ltd. (Capitalization:¥9 million)



**1947** Arakawa Bankin Kogyo KK is established.\*



**1951** Develops the first all-steel body truck in Japan.

**1953** Company name is changed to Toyota Auto Body Co., Ltd.

Begins production of the Land Cruiser (BJ series).\*



**1954** Begins production of the all-steel body compact truck (Toyoace) is begun.

**1957** Constructed the No. 1 Kariya Plant for mass-production of trucks.

**1960** Begins production of the RK160B model microbus (current name: Coaster).\*

Kotobuki Plant begins production.\*

**1962** Yoshiwara Plant begins production.\*



**1964** Fujimatsu Plant begins production.

**1965** Advances into the field of passenger vehicle bodies (produced the first hardtop sedan in Japan).

**1967** Begins production of the cab-over vehicle (Hiace). Cumulative production reaches 1 million vehicles.



**1968** Constructed the Fujimatsu Plant for production of passenger vehicles and begins production of the Corona Mark II hardtop sedan.

**1969** Begins production of the Coaster.\*



**1970** Receives the Deming Application Prize.

**1971** Develops and begins production of Toyota Easy Carry System (TECS) manufacturer modified van-type trucks.

**1974** Construction of head officebuilding in Fujimatsu is completed.

**1979** Cumulative production reaches 5 million vehicles.

**1980** Receives the Japan Quality Medal.

**1982** Begins production of the completely redesigned Coaster.\*

**1984** Begins production of the LandCruiser70.\*



**1985** Develops the world first linear motor curtains for use in vehicles.

**1986** The Kariya No.5 Plant (truck plant) begins production.

Receives Production Maintenance Excellent Plant Award.

**1988** Construction of the Toyota Auto Body Training Center is completed.

**1990** Begins production of the Previa for the European and the U.S. markets and the Estima for the Japanese market.

Becomes the first vehicle body manufacturer to produce 10-million vehicles.

**1993** Inabe Plant begins production.



Begins production of the completely redesigned Coaster.\*

**1995** Begins production of the Granvia.

Celebrates its 50th anniversary.

Construction of a sports and recreational facility is completed.

Begins production of the Lexus LX450 (becoming first vehicle body manufacturer to produce for the Lexus brand).\*

Participates for first time in the Dakar Rally.\*

**1996** Begins production of the Ipsum.

**1997** Begins production of the Hiace Regius.

Inabe Plant receives ISO 14001 certification. Toyota Auto Body Headoffice and Fujimatsu Plant receive ISO9001 certification.

**1998** Begins production of the Nadia, Land Cruiser 100\* and Lexus LX470\*.

**1999** Kariya and Fujimatsu plants receive ISO14001 certification.

Inabe and Kariya plants receive ISO9001 certification.



# Earning the Support and Trust of the International Community

Based on our commitment to research and creativity, we are engaged in efforts to develop and produce cutting-edge products that always meet the needs of the age. Our product line-up began with the production of Japan's first all-steel body large-sized truck and later expanded to the point where today we provide products for a wide range of industries, including logistics, as well as products that support people's lives in a variety of situations. We have gained the support and trust of people not only in Japan but throughout the world.

Production Plant	Fujimatsu Plant	Inabe Plant	Yoshiwara Plant	Kariya Plant
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Minivans



Sport utility vehicles



Welfare vehicles



Commercial Vehicles and Commuter



Special-purpose vehicles

## Manufacturing Facilities

**Head Office : Fujimatsu Plant**  
(Kariya, Aichi Pref.) Site area : 436,700m<sup>2</sup>

● **Main products** Noah, Voxy, Land Cruiser 70, Alphard, Vellfire

**Kariya Plant**  
(Kariya, Aichi Pref.) Site area : 99,100m<sup>2</sup>

● **Main products** Vehicles for the physically impaired, COMS

**Yoshiwara Plant**  
(Toyota, Aichi Pref.) Site area : 198,700m<sup>2</sup>

● **Main products** Land Cruiser 300, Lexus LX, Land Cruiser 70

**Inabe Plant**  
(Inabe, Mie Pref.) Site area : 800,500m<sup>2</sup>

● **Main products** Alphard, Vellfire, Hiace, Regius Ace, Gran Ace

**Kariya Plant**  
(Kariya, Aichi Pref.) Site area : 99,100m<sup>2</sup>

● **Main products** Vehicles for the physically impaired, COMS

**Yoshiwara Plant**  
(Toyota, Aichi Pref.) Site area : 198,700m<sup>2</sup>

● **Main products** Land Cruiser 300, Lexus LX, Land Cruiser 70

## Research & Development Center

**Development Center**  
(Kariya, Aichi Pref.) Head Office : Fujimatsu Plant

**Production Engineering Center**  
(Kariya, Aichi Pref.) Head Office : Fujimatsu Plant

**Kotobuki New Development Center**  
(Toyota, Aichi Pref.) Site area : 10,300m<sup>2</sup>

**Domestic Affiliate Subsidiaries**

**Gifu Auto Body Co., Ltd.**  
● Manufacture and sales of passenger vehicles and automobile parts

**Tokai Utility Motor Co., Ltd.**  
● Manufacture and sales of special-purpose vehicles

**Ace Industry Co., Ltd.**  
● Manufacture and sales of automotive parts, equipment, linear motor products and ozone products

**Tabmec Co., Ltd.**  
● Comprehensive maintenance of buildings and other facilities

**Toyota Auto Body R&D Co., Ltd.**  
● Design and testing of automobile parts

**Life Creation Co., Ltd.**  
● Administration of off-road facilities

**Tokai Parts Industry Co., Ltd.**  
● Manufacture and sales of stamped and welded

**Life Support Co., Ltd.**  
● Sales of nursing-care products and home-assistance services

**Life Service & Security Corporation**  
● Manages administrative, employees benefit and other facilities and handles security functions on an outsourcing basis

**Inatec Co., Ltd.**  
● Handles environmental analysis and measurement verification

**Overseas Affiliate Subsidiaries**

**Toyota Auto Works Co., Ltd.**  
● Manufacture and sales in Thailand of vehicles

**PT. Sugity Creatives**  
● Manufacture and sales in Indonesia of vehicle bodywork and vehicle parts

**Chun Shyang Shin Yeh Industry Co., Ltd.**  
● Manufacture and sales in Taiwan of stamped, welded and dies

**Thai Auto Conversion Co., Ltd.**  
● Manufacture and sales in Thailand of special-purpose vehicles

**Toyota Auto Body Malaysia Sdn.Bhd.**  
● Manufacture and sales in Malaysia of stamped, welded and resin parts for vehicles

**Auto Parts Manufacturing Mississippi Inc.**  
● Manufacture and sales in the United States of stamped, welded and resin parts for vehicles

**Tab Minth Mobility Equipment Co., Ltd.**  
● Sales of equipment in China for the physically impaired

**PT. Resin Plating Technology**  
● Manufacture and sales in Indonesia of resin parts and plated resin parts for vehicles